

Steel Grade: TSfE315(P315NL)   Material No: 1.0508														
CHEMICAL COMPOSITION														
C(%) ≤	Si (%)	Mn (%)≤	P (%)≤	S (%)≤	N (%)≤	Al (%)	Cr (%)≤	Cu (%)≤	Mo (%)≤	Ni (%)≤	Nb (%)≤	Ti (%)≤	V (%)	Nb+Ti +V(%)⑥
0.16	≤0.45	0.70~1.50	0.03	0.025	0.02	0.02	0.30②	0.30②	0.08②	0.3	0.03	—	—	0.05
MECHANICAL PROPERTIES														
Tensile Strength   $\sigma_b$ /Mpa					Normal Temp Yield Strength   $\sigma$ /Mpa									
≤70mm	70-85mm	85-100mm	100-125mm	125-150mm	≤16mm	16-35mm	35-50mm	50-60mm	60-70mm	70-85mm	85-100mm	100-125mm	125-150mm	
440~560	430~550	420~540	410~530	400~520	315	315	305	295	295	275	265	265	255	
Extensibility   $\delta_5 \geq$ (%)	Flexural Center Dia Cold-bend Test		Sample Direction L/T⑧⑨	Ballistic   $ak_v \geq$ (J/cm <sup>2</sup> )										
	180°C/L	180°C/T ⑥⑦		+20°C	+10°C	+0°C	-10°C	-20°C	-30°C	-40°C	-50°C	-60°C		
23	2a	2.5a	L/T	63/39	59/35	55/31	51/31	47/27	39/24	31/20	27/16	—/—		

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