

Steel Grade: 21MoV5-3 | Material No: 1.5404

CHEMICAL COMPOSITION

C(%) ≤	Si(%) ≤	Mn(%) ≤	P(%) ≤	S(%) ≤	Cr(%)	Mo(%)	Ni(%)	Other(%)
0.17~0.25	0.15~0.35	0.50~0.80	0.035	0.035	0.20~0.40	0.45~0.55	≤0.30	V 0.25~0.35

HARDNESS AND HEAT TREATMENT MECHANICAL PROPERTIES

Hot Working °C	Annealing/Normalizing °C	Quench °C	Temper °C	Brinell Hardness HBS	Tensile Strength $\sigma_b \geq$ Mpa	Normal Temp Yield Strength $\sigma_s \geq$ Mpa	Extensibility $\delta_5 \geq$ (%)	Ballistic $ak_v \geq$ J⑥		
1100~850	650~720	940~970 Oil	690~720	160~205	540~690	375	19	48		
Yield Strength $\sigma_{0.2} \geq$ /Mpa					Creep Limit/Mpa 1000h					
200°C	300°C	350°C	400°C	450°C	500°C	450°C	500°C	550°C	600°C	10000h 450°C
—	333	324	314	—	—	—	—	—	—	226
Creep Limit/Mpa 10000h			Creep Rupture/Mpa 1000h				Creep Rupture/Mpa 10000h			
500°C	550°C	600°C	450°C	500°C	550°C	600°C	450°C	500°C	550°C	600°C
157	64	—	196	108	36	—	333	245	108	—

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