



Jiangyou Hacer Technology Co., Ltd.

Steel Grade: 20CrS4 | Material No: 1.7028②

CHEMICAL COMPOSITION

C(%)	Si(%)	Mn(%)	P(%) ≤	S(%) ≤	Cr(%)	Mo(%)	Ni(%)	Other(%)
0.17~0.23	≤0.40	0.60~0.90	0.025	0.015	0.90~1.20	—	—	Al≤0.05Cu≤0.30

HARDNESS AND HEAT TREATMENT

Hot Working/°C	Annealing/°C	Carburize/°C	Inside Quench/°C	Surface Quench/°C	Temper/°C	Annealing hardness HBS ≤
1150~850	650~700	880~980	860~900	780~820, —	150~200	197

INSIDE MECHANICAL PROPERTIES

Size/mm	Tensile Strength   $\sigma_b$ /MPa	Yield Strength   $\sigma_s \geq$ /MPa	Extensibility   $\delta_5(\%) \geq$	Reduction of Area   $\psi(\%) \geq$	Ballistic   akv/J
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