



Steel Grade: ASTM H43 UNS T20843									
CHEMICAL COMPOSITION									
C(%)	Si(%)	Mn(%)	P(%) ≤	S(%) ②	Cr(%)	Mo(%)	V(%)	W(%)	Other ①
0.50~0.65	0.20~0.45	0.15~0.40	0.03	0.03	3.75~4.50	7.75~8.50	1.80~2.20	—	—
HARDNESS AND HEAT TREATMENT									
Hardness HBS After Annealing	Hardness HBS After Cold Drawing	Preheating Temperature /°C	Quenching/ °C Salt-bath Furnace	Quenching/°C Atmosphere Furnace	Holding Time/min	Quenching Medium	Tempering/°C	Hardness ≥ HRC After Tempering	
235	262	788	1171	1191	5~15	Air Cooling	552	58	

Remark:

- ①, Residual elements content: Ni + Cu ≤ 0.75%.
- ②, A,D,H series to improve machinability, sulfur content can be increased to ω(S)0.06%~0.15%.
- ③, Increase the H13 sulfur, the upper limit of manganese content can reach ω(Mn)1.00%.
- ④, It also have Al which is ω(Al)1.05%~1.25%.
- ⑤, P20 and P21 usually to pre hardened state supplies.
- ⑥, After tempering hardness L2 refers to the hardness of ω(C)0.45%~0.55%.
- ⑦, It standard is ASTM A681-1999.

From: Jiangyou Hacer Technology Co., Limited
 Factory Add: Jiangzhang Road, Jiangyou City, SC, China
 Website: <https://www.jhacer.com/>
 Email: sales@jhacer.com
 Phone: +86-(0)816-3260757
 Call: +86-13658128897(WhatsApp)