



Steel Grade: ASTM A8 UNS T30108									
CHEMICAL COMPOSITION									
C(%)	Si(%)	Mn(%)	P(%) ≤	S(%) ②	Cr(%)	Mo(%)	V(%)	W(%)	Other ①
0.50~0.60	0.75~1.10	0.20~0.50	0.03	0.03	4.75~5.50	1.15~1.65	—	1.00~1.50	—
HARDNESS AND HEAT TREATMENT									
Hardness HBS After Annealing	Hardness HBS After Cold Drawing	Preheating Temperature /°C	Quenching/ °C Salt-bath Furnace	Quenching/°C Atmosphere Furnace	Holding Time/min	Quenching Medium	Tempering/°C	Hardness ≥ HRC After Tempering	
241	262	788	996	1010	5~15	Air Cooling	510	56	

Remark:

- ①, Residual elements content: Ni + Cu ≤ 0.75%.
- ②, A,D,H series to improve machinability, sulfur content can be increased to ω(S) 0.06%~0.15%.
- ③, Increase the H13 sulfur, the upper limit of manganese content can reach ω(Mn) 1.00%.
- ④, It also have Al which is ω(Al) 1.05%~1.25%.
- ⑤, P20 and P21 usually to pre hardened state supplies.
- ⑥, After tempering hardness L2 refers to the hardness of ω(C) 0.45%~0.55%.
- ⑦, It standard is ASTM A681-1999.

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